



BARRANCA DIAMOND

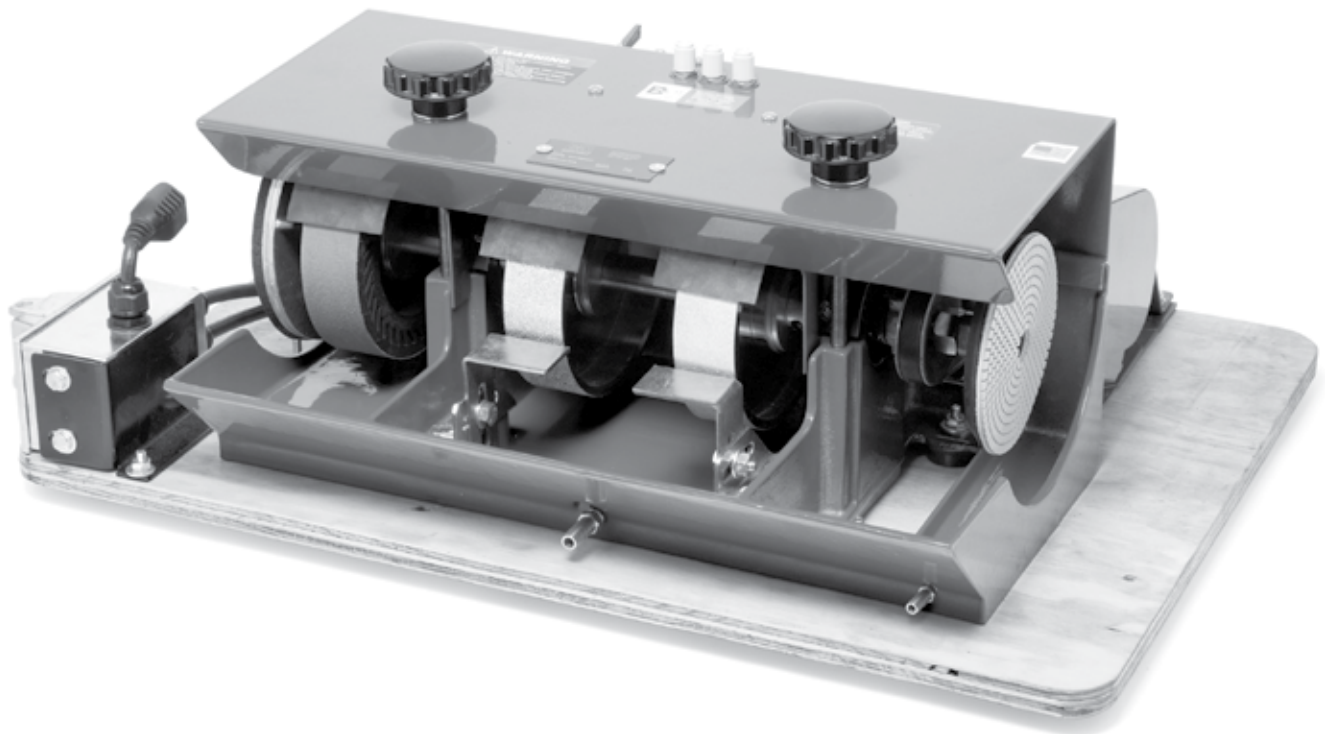
GP-6 Cabmaker

PARTS LIST

Belts Model: Part# 8300048

Diamond Pads Model: Part# 8300052

Carbide Wheel Model: Part# 8300046



| | |
|------------------------|---------|
| Revision 106 | 04.2019 |
| Manual Part No. 165967 | |

Caution: Read all safety and operating instructions before using this equipment. This manual **MUST** accompany the equipment at all times.

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Bill of Materials (GP-6 Cabmaker, Belts Model: part # 8300048)**Accessories**

| Part # | Description | Quantity |
|-----------|---|----------|
| 161766 | Polishing Compound, 1 micron | 1 |
| 161767 | Polishing Compound, 2 micron | 1 |
| 161768 | Polishing, Compound 2-4 micron | 1 |
| 390401 | Belt, 6"x1.5", Diamond, 400 grit | 1 |
| 390601 | Belt, 6"x1.5", Diamond, 600 grit | 1 |
| 391200 | Belt, 6"x1.5", Diamond, 1200 grit | 1 |
| 393000 | Belt, 6"x1.5", Diamond, 3000 grit | 1 |
| 155987-VP | Pump, Water 115V | 1 |
| 168261 | Fitting, Plastic, 1/4" FNPT x 1/4" BARB | 1 |
| 132951 | Hose, Vinyl, 1/4" ID x 3/8" OD | 6' |
| 154394 | Clamp, Flow, 1/4"-1/2" | 1 |
| 14617 | Pad, Polishing, 6" Leather | 1 |
| 14615 | Pad, Polishing, 6" Polytex | 3 |
| 161729 | Tool Cool, 8 oz Bottle | 1 |
| 161323 | Adhesive, 3M Disc ON-OFF Cement | 1 |
| 999997 | Dressing Stick, Green 100 grit | 1 |
| 152610 | GFCI, 115V | 1 |
| 162045 | Disc, 6" Sponge Rubber 3/4" | 1 |

Assembly, Base

| | | |
|--------|---|---|
| 162221 | Reservoir, Tank GP6 | 1 |
| 161991 | Adaptor, Brass Pipe 1/8" Barbed | 1 |
| 168706 | Baseboard, Cab Combo/GP6 | 1 |
| 161432 | Bolt, Carriage 1/4"-20 x 1-1/4" Sq. neck | 3 |
| 151915 | Washer, Flat SAE 1/4" | 3 |
| 151893 | Nut, Hex 1/4"-20 | 3 |
| 161442 | Bracket, Tool Rest (LH) zinc plated | 1 |
| 166439 | Bracket, Tool Rest (RH) zinc plated | 1 |
| 153527 | Screw, Hex 3/8"-16 x 3/4" | 4 |
| 150923 | Washer, Flat 3/8" | 4 |
| 161974 | Tool Rest, Steel (zinc plated) | 2 |
| 151369 | Screw, Hex Hd 5/16"-18 x3/4" | 2 |
| 151754 | Washer, Flat SAE 5/16" | 2 |
| 161709 | Nut, Hex Flange 5/18"-18 | 2 |
| 162496 | Bumper, Recessed 1-1/2"OD x 1/4" ID w/ washer | 6 |
| 161878 | Screw, Pan Hd Phil #10 x 7/8" | 6 |
| 166801 | Cover, Baseboard Cab Combo | 1 |

Assembly, Hood

| | | |
|--------|------------------------------|---|
| 162159 | Hood,Bearing Mount, weldment | 1 |
| 161557 | Guard, Splash, Rubber | 3 |
| 162154 | Bracket, Hose Mount | 3 |
| 161875 | Screw, Pan Hd, 10-32 x3/8" | 4 |
| 156269 | Nut, Hex 10-32" | 4 |
| 161877 | Screw, Pan Hd, 1/4"-20 x3/8" | 4 |
| 151915 | Washer, Flat 1/4" | 4 |
| 161651 | Knob, 3/8"-16x2.5" OD | 2 |
| 161828 | Rod, SS Threaded 3/8"-16x6" | 2 |
| 162017 | Washer, Flat USS 7/16" | 2 |
| 161992 | Valve, Water Brass | 1 |

Bill of Materials (GP-6 Cabmaker, Belts Model: part # 8300048)

| Part # | Description | Quantity |
|--------|-------------------------------|----------|
| 151754 | Washer, Flat SAE 5/16" | 2 |
| 161652 | Knob, Ridged Grey | 3 |
| 161989 | Valve, NV2SV-B, 10/32F | 3 |
| 161343 | Barb, 10-32x1/8" w/washer | 6 |
| 162505 | Tubing, Clear PVC, 1/8 x 1/4 | 2' |
| 162511 | Clip, aluminum, hose retainer | 1 |
| 162506 | Tie, Nylon, 0.10" W x 4.0" L | 1 |
| 161532 | Cross, w/18 B | 1 |

Assembly, Shaft & Wheels

| | | |
|--------|---|---|
| 163819 | Shaft, 5/8" 303 SS Precision Rod, 1.5 ft. long | 1 |
| 161789 | Pulley, V-belt, 2.25" OD x 5/8" ID, set screw | 1 |
| 161704 | Nut, Hex 5/16"-18, LH | 1 |
| 135830 | Flange, Aluminum 2" OD x 5/8" bore | 6 |
| 161348 | Bearing, 5/8" Arbor RCSM | 2 |
| 162507 | Spacer I, Shaft, Tube, 5/8" ID x 7/8" OD, Alum. | 1 |
| 496080 | Wheel, Diamond, Brazed Bond 80 grit 6"x1.5" | 1 |
| 162508 | Spacer II, Shaft, Tube 5/8"IDx7/8"OD, Alum. | 1 |
| 496200 | Wheel, Diamond, Brazed Bond 200 grit, 6"x1/5" | 1 |
| 162509 | Spacer III, Shaft, Tube, 5/8"IDx7/8"OD, Alum. | 1 |
| 390006 | Drum, 6"x1-1/2" x 5/8" Rubber Expandable | 1 |
| 161711 | Nut, Hex Jam 5/8"-18 | 1 |
| 166065 | Polishing Wheel, RH Thread-Comp | 1 |
| 168121 | Adapter, Cup Wheel | 1 |

Assembly, 166065 Switch

| | | |
|--------|--|---|
| 159865 | Box, Top/side entry, 30A Switch (comp) | 1 |
| 159540 | Lever, Actuator, 30A Switc Box (comp) | 1 |
| 159489 | Plate, Mounting, 30A Switch | 2 |
| 159490 | Lever, On/Off, 30A Switch Box | 1 |
| 158799 | Bushing, Nylon, 30A Switch Box | 1 |
| 159492 | Seal, Urethane, 30A Switch Box | 1 |
| 159491 | Gasket, 30A Switch Box | 1 |
| 159488 | Switch, 30A/2HP/120V/DPST | 1 |
| 159493 | Screw, 6-32 x 5/16" Flt Hd Phillips Mach | 6 |
| 159494 | Screw, 10-24 x 5/16" Pan Head Phillips Mach | 1 |
| 157393 | Screw, 6-32 x 5/8" Pan Head Phil. Mach. | 4 |
| 159597 | Screw, 10-24 x 5/16" slotted hex washer head grnding | 1 |
| 154369 | Washer, #10 SAE Flat | 1 |
| 158336 | Washer, #10 Lock, Internal Teeth | 1 |
| 159908 | Cord, 14/3 SJTW x 5-15P Power | 1 |
| 159909 | Cord, 18/3 SJTW x 5-15R Pump | 1 |
| 166424 | Bracket, Switch, Cab Combo | 1 |
| 161432 | Bolt, Carriage 1/4"-20 x 1-1/4" Sq. Neck | 2 |
| 151915 | Washer, Flat SAE 1/4" | 2 |
| 151893 | Nut, Hex 1/4"-20 | 2 |
| 155452 | Screw, 1/4"-20 x 1/2" Pan Head Phil Cap | 2 |
| 159968 | Wire Nut, Yellow | 1 |

Bill of Materials (GP-6 Cabmaker, Belts Model: part # 8300048)**Assembly, Motor & Belt**

| Part # | Description | Quantity |
|-----------|---|----------|
| 161672 | Motor, 1/3Hp, 120V, 60 Hz, 1725 RPM | 1 |
| 161788 | Pulley, Motor, 2- 1/2" x 5/8" bore, set screw | 1 |
| 152473 | Screw, Hex HD 5/16"-18 x 1/2" | 4 |
| 151754 | Washer, Flat SAE 5/16" | 4 |
| 161668-01 | Mount, Motor, Upper | 1 |
| 161669 | Mount, Motor, Lower | 1 |
| 152473 | Screw, Hex HD 5/16"-18 x 1/2" | 2 |
| 151754 | Washer, Flat SAE 5/16" | 2 |
| 162017 | Washer, Flat 7/16" | 2 |
| 150924 | Washer, Flat, SAE, 1/2 | 2 |
| 162510 | Washer, Flat 17/32"ID x 1-1/2" OD x 0.05" | 2 |
| 161694 | Nut, Pem 5/16"-18 | 2 |
| 161432 | Bolt, Carriage 1/4"-20 x 1-1/4" Sq. Neck | 4 |
| 151915 | Washer, Flat SAE 1/4" | 4 |
| 151893 | Nut, Hex 1/4"-20 | 4 |
| 162150 | Guard, Belt GP-6 | 1 |
| 162297 | Belt, AX-23 | 1 |
| 161504 | Cord, Grip 1/2" NPT x 0.24"-0.47" | 1 |
| 167860 | Guard, Inner Belt | 1 |
| 161509 | Cord, Power 14/3 SJOOW 300V | 1 |

Bill of Materials (GP-6 Cabmaker, Carbide Wheel Model: part # 8300046)**Accessories**

| Part # | Description | Quantity |
|-----------|---|----------|
| 161766 | Polishing Compound, 1 micron | 1 |
| 161767 | Polishing Compound, 2 micron | 1 |
| 161768 | Polishing, Compound 2-4 micron | 1 |
| 390401 | Belt, 6"x1.5", Diamond, 400 grit | 1 |
| 390601 | Belt, 6"x1.5", Diamond, 600 grit | 1 |
| 391200 | Belt, 6"x1.5", Diamond, 1200 grit | 1 |
| 393000 | Belt, 6"x1.5", Diamond, 3000 grit | 1 |
| 155987-VP | Pump, Water 115V | 1 |
| 168261 | Fitting, Plastic, 1/2" MNPT x 1/4" BARB | 1 |
| 132951 | Hose, Vinyl, 1/4" ID x 3/8" OD | 6' |
| 154394 | Clamp, Flow, 1/4"-1/2" | 1 |
| 14617 | Pad, Polishing, 6" Leather | 1 |
| 14615 | Pad, Polishing, 6" Polytex | 3 |
| 161729 | Tool Cool, 8 oz Bottle | 1 |
| 161323 | Adhesive, 3M Disc ON-OFF Cement | 1 |
| 999997 | Dressing Stick, Green 100 grit | 1 |
| 152610 | GFCI, 115V | 1 |

Assembly, Base

| | | |
|--------|--|---|
| 162221 | Reservoir, Tank GP6 | 1 |
| 161991 | Adaptor, Brass Pipe 1/8" Barbed | 1 |
| 168706 | Baseboard, Cab Combo/GP6 | 1 |
| 161432 | Bolt, Carriage 1/4"-20 x 1-1/4" Sq. neck | 3 |
| 151915 | Washer, Flat SAE 1/4" | 3 |
| 151893 | Nut, Hex 1/4"-20 | 3 |
| 161442 | Bracket, Tool Rest (LH) zinc plated | 1 |
| 166439 | Bracket, Tool Rest (RH) zinc plated | 1 |
| 153527 | Screw, Hex 3/8"-16 x 3/4" | 4 |
| 150923 | Washer, Flat 3/8" | 4 |
| 161974 | Tool Rest, Steel (zinc plated) | 2 |
| 151369 | Screw, Hex Hd 5/16"-18 x 3/4" | 2 |
| 151754 | Washer, Flat SAE 5/16" | 2 |
| 161709 | Nut, Hex Flange 5/18"-18 | 2 |
| 162496 | Bumper, Recessed 1-1/2" OD x 1/4" ID w/ washer | 6 |
| 161878 | Screw, Pan Hd Phil #10 x 7/8" | 6 |
| 166801 | Cover, Baseboard Cab Combo | 1 |

Assembly, Hood

| | | |
|--------|-------------------------------|---|
| 162159 | Hood, Bearing Mount, weldment | 1 |
| 161557 | Guard, Splash, Rubber | 3 |
| 162154 | Bracket, Hose Mount | 3 |
| 161875 | Screw, Pan Hd, 10-32 x 3/8" | 4 |
| 156269 | Nut, Hex 10-32" | 4 |
| 161877 | Screw, Pan Hd, 1/4"-20 x 3/8" | 4 |
| 151915 | Washer, Flat 1/4" | 4 |
| 161651 | Knob, 3/8"-16x2.5" OD | 2 |
| 161828 | Rod, SS Threaded 3/8"-16x6" | 2 |
| 162017 | Washer, Flat USS 7/16" | 2 |
| 161992 | Valve, Water Brass | 1 |

Bill of Materials (GP-6 Cabmaker, Carbide Wheel Model: part # 8300046)

| Part # | Description | Quantity |
|--------|-------------------------------|----------|
| 151754 | Washer, Flat SAE 5/16" | 2 |
| 161652 | Knob, Ridged Grey | 3 |
| 161989 | Valve, NV2SV-B, 10/32F | 3 |
| 161343 | Barb, 10-32x1/8" w/washer | 6 |
| 162505 | Tubing, Clear PVC, 1/8 x 1/4 | 2' |
| 162511 | Clip, aluminum, hose retainer | 1 |
| 162506 | Tie, Nylon, 0.10" W x 4.0" L | 1 |
| 161532 | Cross, w/18 B | 1 |

Assembly, Shaft & Wheels

| | | |
|---------|---|---|
| 163819 | Shaft, 5/8" 303 SS Precision Rod, 1.5 ft. long | 1 |
| 161789 | Pulley, V-belt, 2.25" OD x 5/8" ID, set screw | 1 |
| 161704 | Nut, Hex 5/16"-18, LH | 1 |
| 135830 | Flange, Aluminum 2" OD x 5/8" bore | 6 |
| 161348 | Bearing, 5/8" Arbor RCSM | 2 |
| 162507 | Spacer I, Shaft, Tube, 5/8" ID x 7/8" OD, Alum. | 1 |
| 8300000 | Wheel, Green Silicon Carbide 100 grit 6"x1" | 1 |
| 162508 | Spacer II, Shaft, Tube 5/8"IDx7/8"OD, Alum. | 1 |
| 8300001 | Wheel, Green Silicon Carbide 200 grit, 6"x1" | 1 |
| 162509 | Spacer III, Shaft, Tube, 5/8"IDx7/8"OD, Alum. | 1 |
| 390006 | Drum, 6"x1-1/2" x 5/8" Rubber Expandable | 1 |
| 161711 | Nut, Hex Jam 5/8"-18 | 1 |
| 167320 | Polishing Wheel w/Setscrew | 1 |

Assembly, 166065 Switch

| | | |
|--------|--|---|
| 159865 | Box, Top/side entry, 30A Switch (comp) | 1 |
| 159540 | Lever, Actuator, 30A Swithc Box (comp) | 1 |
| 159489 | Plate, Mounting, 30A Switch | 2 |
| 159490 | Lever, On/Off, 30A Switch Box | 1 |
| 158799 | Bushing, Nylon, 30A Switch Box | 1 |
| 159492 | Seal, Urethane, 30A Switch Box | 1 |
| 159491 | Gasket, 30A Switch Box | 1 |
| 159488 | Switch, 30A/2HP/120V/DPST | 1 |
| 159493 | Screw, 6-32 x 5/16" Flt Hd Phillips Mach | 6 |
| 159494 | Screw, 10-24 x 5/16" Pan Head Phillips Mach | 1 |
| 157393 | Screw, 6-32 x 5/8" Pan Head Phil. Mach. | 4 |
| 159597 | Screw, 10-24 x 5/16" slotted hex washer head grnding | 1 |
| 154369 | Washer, #10 SAE Flat | 1 |
| 158336 | Washer, #10 Lock, Internal Teeth | 1 |
| 159908 | Cord, 14/3 SJTW x 5-15P Power | 1 |
| 159909 | Cord, 18/3 SJTW x 5-15R Pump | 1 |
| 166424 | Bracket, Switch, Cab Combo | 1 |
| 161432 | Bolt, Carriage 1/4"-20 x 1-1/4" Sq. Neck | 2 |
| 151915 | Washer, Flat SAE 1/4" | 2 |
| 151893 | Nut, Hex 1/4"-20 | 2 |
| 155452 | Screw, 1/4"-20 x 1/2" Pan Head Phil Cap | 2 |
| 159968 | Wire Nut, Yellow | 1 |

Bill of Materials (GP-6 Cabmaker, Carbide Wheel Model: part # 8300046)**Assembly, Motor & Belt**

| Part # | Description | Quantity |
|-----------|---|----------|
| 161672 | Motor, 1/3Hp, 120V, 60 Hz, 1725 RPM | 1 |
| 161788 | Pulley, Motor, 2- 1/2" x 5/8" bore, set screw | 1 |
| 152473 | Screw, Hex HD 5/16"-18 x 1/2" | 4 |
| 151754 | Washer, Flat SAE 5/16" | 4 |
| 161668-01 | Mount, Motor, Upper | 1 |
| 161669 | Mount, Motor, Lower | 1 |
| 152473 | Screw, Hex HD 5/16"-18 x 1/2" | 2 |
| 151754 | Washer, Flat SAE 5/16" | 2 |
| 162017 | Washer, Flat 7/16" | 2 |
| 150924 | Washer, Flat, SAE, 1/2 | 2 |
| 162510 | Washer, Flat 17/32"ID x 1-1/2" OD x 0.05" | 2 |
| 161694 | Nut, Pem 5/16"-18 | 2 |
| 161432 | Bolt, Carriage 1/4"-20 x 1-1/4" Sq. Neck | 4 |
| 151915 | Washer, Flat SAE 1/4" | 4 |
| 151893 | Nut, Hex 1/4"-20 | 4 |
| 162150 | Guard, Belt GP-6 | 1 |
| 162297 | Belt, AX-23 | 1 |
| 161504 | Cord, Grip 1/2" NPT x 0.24"-0.47" | 1 |
| 167860 | Guard, Inner Belt | 1 |
| 161509 | Cord, Power 14/3 SJOOW 300V | 1 |

Bill of Materials (GP-6 Cabmaker, Pads Model: part # 8300052)**Accessories**

| Part # | Description | Quantity |
|-----------|--|----------|
| 161766 | Polishing Compound, 1 micron | 1 |
| 161767 | Polishing Compound, 2 micron | 1 |
| 161768 | Polishing, Compound 2-4 micron | 1 |
| 390401 | Belt, 6"x1.5", Diamond, 400 grit | 1 |
| 390601 | Belt, 6"x1.5", Diamond, 600 grit | 1 |
| 391200 | Belt, 6"x1.5", Diamond, 1200 grit | 1 |
| 393000 | Belt, 6"x1.5", Diamond, 3000 grit | 1 |
| 155987-VP | Pump, Water 115V | 1 |
| 168261 | Fitting, Plastic, 1/2"MNPT x 1/4" BARB | 1 |
| 132951 | Hose, Vinyl, 1/4" ID x 3/8" OD | 6' |
| 154394 | Clamp, Flow, 1/4"-1/2" | 1 |
| 14617 | Pad, Polishing, 6" Leather | 1 |
| 14615 | Pad, Polishing, 6" Polytex | 3 |
| 161729 | Tool Cool, 8 oz Bottle | 1 |
| 161323 | Adhesive, 3M Disc ON-OFF Cement | 1 |
| 999997 | Dressing Stick, Green 100 grit | 1 |
| 152610 | Cord, GFCI 120V 15A | 1 |
| 370050 | Rubber Backer Pad, 5" (5/8-11 thread) | 1 |
| 370051 | Rigid Backer Pad, 5" (5/8-11 thread) | 1 |
| 375050 | Resin Diamond Pad, 5" (50 grit) | 1 |
| 375120 | Resin Diamond Pad, 5" (120 grit) | 1 |
| 375220 | Resin Diamond Pad, 5" (220 grit) | 1 |
| 375400 | Resin Diamond Pad, 5" (400 grit) | 1 |
| 375800 | Resin Diamnd Pad, 5" (800 grit) | 1 |
| 375180 | Resin Diamond Pad, 5" (1800 grit) | 1 |
| 375350 | Resin Diamond Pad, 5" (3500 grit) | 1 |
| 375850 | Resin Diamond Pad, 5" (8500 grit) | 1 |
| 375130 | Resin Diamond Pad, 5" (13,000 grit) | 1 |
| 161665 | Magnetic Mount Loc Line manifold | 1 |
| 162045 | Disc, 6" Sponge Rubber 3/4" | 1 |

Assembly, Base

| | | |
|--------|---|---|
| 162221 | Reservoir, Tank GP6 | 1 |
| 161991 | Adaptor, Brass Pipe 1/8" Barbed | 1 |
| 168706 | Baseboard, Cab Combo/GP6 | 1 |
| 161432 | Bolt, Carriage 1/4"-20 x 1-1/4" Sq. neck | 3 |
| 151915 | Washer, Flat SAE 1/4" | 3 |
| 151893 | Nut, Hex 1/4"-20 | 3 |
| 161442 | Bracket, Tool Rest (LH) zinc plated | 1 |
| 166439 | Bracket, Tool Rest (RH) zinc plated | 1 |
| 153527 | Screw, Hex 3/8"-16 x 3/4" | 4 |
| 150923 | Washer, Flat 3/8" | 4 |
| 161974 | Tool Rest, Steel (zinc plated) | 2 |
| 151369 | Screw, Hex Hd 5/16"-18 x3/4" | 2 |
| 151754 | Washer, Flat SAE 5/16" | 2 |
| 161709 | Nut, Hex Flange 5/18"-18 | 2 |
| 162496 | Bumper, Recessed 1-1/2"OD x 1/4" ID w/ washer | 6 |
| 161878 | Screw, Pan Hd Phil #10 x 7/8" | 6 |
| 166801 | Cover, Baseboard Cab Combo | 1 |

Bill of Materials (GP-6 Cabmaker, Pads Model: part # 8300052)**Assembly, Hood**

| | | |
|--------|------------------------------|---|
| 162159 | Hood,Bearing Mount, weldment | 1 |
| 161557 | Guard, Splash, Rubber | 3 |
| 162154 | Bracket, Hose Mount | 3 |
| 161875 | Screw, Pan Hd, 10-32 x3/8" | 4 |
| 156269 | Nut, Hex 10-32" | 4 |
| 161877 | Screw, Pan Hd, 1/4"-20 x3/8" | 4 |
| 151915 | Washer, Flat 1/4" | 4 |
| 161651 | Knob, 3/8"-16x2.5" OD | 2 |
| 161828 | Rod, SS Threaded 3/8"-16x6" | 2 |
| 162017 | Washer, Flat USS 7/16" | 2 |
| 161992 | Valve, Water Brass | 1 |

Assembly, Shaft & Wheels

| | | |
|--------|---|---|
| 163818 | Shaft, 5/8" 303 SS Precision Rod, 1.5 ft. long | 1 |
| 161789 | Pulley, V-belt, 2.25" OD x 5/8" ID, set screw | 1 |
| 161704 | Nut, Hex 5/16"-18, LH | 1 |
| 135830 | Flange, Aluminum 2" OD x 5/8" bore | 6 |
| 161348 | Bearing, 5/8" Arbor RCSM | 2 |
| 162507 | Spacer I, Shaft, Tube, 5/8" ID x 7/8" OD, Alum. | 1 |
| 496080 | Wheel, Diamond, Brazed Bond 80 grit 6"x1.5" | 1 |
| 162508 | Spacer II, Shaft, Tube 5/8"IDx7/8"OD, Alum. | 1 |
| 496200 | Wheel, Diamond, Brazed Bond 200 grit, 6"x1/5" | 1 |
| 162509 | Spacer III, Shaft, Tube, 5/8"IDx7/8"OD, Alum. | 1 |
| 390006 | Drum, 6"x1-1/2" x 5/8" Rubber Expandable | 1 |
| 161711 | Nut, Hex Jam 5/8"-18 | 1 |
| 167319 | Polishing Wheel LH Thread-Comp | 1 |

Assembly, 166065 Switch

| | | |
|--------|--|---|
| 159865 | Box, Top/side entry, 30A Switch (comp) | 1 |
| 159540 | Lever, Actuator, 30A Switc Box (comp) | 1 |
| 159489 | Plate, Mounting, 30A Switch | 2 |
| 159490 | Lever, On/Off, 30A Switch Box | 1 |
| 158799 | Bushing, Nylon, 30A Switch Box | 1 |
| 159492 | Seal, Urethane, 30A Switch Box | 1 |
| 159491 | Gasket, 30A Switch Box | 1 |
| 159488 | Switch, 30A/2HP/120V/DPST | 1 |
| 159493 | Screw, 6-32 x 5/16" Flt Hd Phillips Mach | 6 |
| 159494 | Screw, 10-24 x 5/16" Pan Head Phillips Mach | 1 |
| 157393 | Screw, 6-32 x 5/8" Pan Head Phil. Mach. | 4 |
| 159597 | Screw, 10-24 x 5/16" slotted hex washer head grnding | 1 |
| 154369 | Washer, #10 SAE Flat | 1 |
| 158336 | Washer, #10 Lock, Internal Teeth | 1 |
| 159908 | Cord, 14/3 SJTW x 5-15P Power | 1 |
| 159909 | Cord, 18/3 SJTW x 5-15R Pump | 1 |
| 166424 | Bracket, Switch, Cab Combo | 1 |
| 161432 | Bolt, Carriage 1/4"-20 x 1-1/4" Sq. Neck | 2 |
| 151915 | Washer, Flat SAE 1/4" | 2 |
| 151893 | Nut, Hex 1/4"-20 | 2 |
| 155452 | Screw, 1/4"-20 x 1/2" Pan Head Phil Cap | 2 |
| 159968 | Wire Nut, Yellow | 1 |

Bill of Materials (GP-6 Cabmaker, Pads Model: part # 8300052)**Assembly, Motor & Belt**

| Part # | Description | Quantity |
|-----------|---|----------|
| 161672 | Motor, 1/3Hp, 120V, 60 Hz, 1725 RPM | 1 |
| 161788 | Pulley, Motor, 2- 1/2" x 5/8" bore, set screw | 1 |
| 152473 | Screw, Hex HD 5/16"-18 x 1/2" | 4 |
| 151754 | Washer, Flat SAE 5/16" | 4 |
| 161668-01 | Mount, Motor, Upper | 1 |
| 161669 | Mount, Motor, Lower | 1 |
| 152473 | Screw, Hex HD 5/16"-18 x 1/2" | 2 |
| 151754 | Washer, Flat SAE 5/16" | 2 |
| 162017 | Washer, Flat 7/16" | 2 |
| 150924 | Washer, Flat, SAE, 1/2 | 2 |
| 162510 | Washer, Flat 17/32"ID x 1-1/2" OD x 0.05" | 2 |
| 161694 | Nut, Pem 5/16"-18 | 2 |
| 161432 | Bolt, Carriage 1/4"-20 x 1-1/4" Sq. Neck | 4 |
| 151915 | Washer, Flat SAE 1/4" | 4 |
| 151893 | Nut, Hex 1/4"-20 | 4 |
| 162150 | Guard, Belt GP-6 | 1 |
| 162297 | Belt, AX-23 | 1 |
| 161504 | Cord, Grip 1/2" NPT x 0.24"-0.47" | 1 |
| 167860 | Guard, Inner Belt | 1 |
| 161509 | Cord, Power 14/3 SJOOW 300V | 1 |



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